



NSF Product and Service Listings

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NSF/ANSI STANDARD 61

Drinking Water System Components - Health Effects

NOTE: Unless otherwise indicated for Materials, Certification is only for the Water Contact Material shown in the Listing. Click here for a list of [Abbreviations used in these Listings.](#)

Henkel Corporation

One Henkel Way
Rocky Hill, CT 06067
United States
860-571-5100

[Visit this company's website](#)

Facility : Clearwater, FL

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Adhesives Macroplast UK 178A and 178B[2]	[1]	D. HOT	ADH

[1] Mix ratio is 1:1 (A:B) by volume.

[2] Minimum cure time is 7 days.

Facility : Seabrook, NH

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Adhesives			
Loctite® 7649 Primer N[1] [2]	4.5 joints/L	C. HOT	JNG
Loctite® Speedbonder® H3101[3] [4]	[5]	CLD 23	ADH

- [1] Evaluated for use with Henkel Loctite's anaerobic adhesives and sealants.
- [2] Only products bearing the NSF Mark are Certified.
- [3] Mix ratio is 1:1 (A:B) by weight or volume.
- [4] Certification does not include use with Primer 2000.
- [5] Certified for joining pipes and fittings 4 inches and greater.

Facility : Cleveland, OH

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Sealants			
Loctite® Resinol® 90C[1]	[2]	C. HOT	SLT
Loctite® Resinol® RTC	[3]	C. HOT	SLT

- [1] Certified for use with brass materials having no greater than 20% porosity.
- [2] Maximum use level for residential applications is 31 sq.in./L.
- [3] Maximum use level for residential applications is 31 sq. in./L (335 sq. in. per residence).

Protective (Barrier) Materials

Trade Designation	Water Contact Size Restriction	Water Contact Temp	Water Contact Material
Coatings - Fittings[1]			
LOCTITE® Nordbak® Brushable Ceramic Gray	>= 1"	CLD 23	EPOXY

- [1] Number of Coats: 1-3
 Maximum Field Use Dry Film Thickness (in mils): 120 total; 40 per coat
 Recoat Cure Time and Temperature: 1 hour at 25°C
 Final Cure Time and Temperature: 24 hours at 25°C
 Special Comments: Mix ratio of Part A:Part B is 2.75:1 by volume or 4.8:1 by

weight.

Induction time is 3-5 minutes.

Coatings - Pipe[1]

LOCTITE® Nordbak® Brushable Ceramic Gray >= 20" CLD 23 EPOXY

[1] Number of Coats: 1-3

Maximum Field Use Dry Film Thickness (in mils): 120 total; 40 per coat

Recoat Cure Time and Temperature: 1 hour at 25°C

Final Cure Time and Temperature: 24 hours at 25°C

Special Comments: Mix ratio of Part A:Part B is 2.75:1 by volume or 4.8:1 by weight.

Induction time is 3-5 minutes.

Coatings - Valve[1]

LOCTITE® Nordbak® Brushable Ceramic Gray >= 1" CLD 23 EPOXY

[1] Number of Coats: 1-3

Maximum Field Use Dry Film Thickness (in mils): 120 total; 40 per coat

Recoat Cure Time and Temperature: 1 hour at 25°C

Final Cure Time and Temperature: 24 hours at 25°C

Special Comments: Mix ratio of Part A:Part B is 2.75:1 by volume or 4.8:1 by weight.

Induction time is 3-5 minutes.

Facility : Shandong, China

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Thread Compounds High Strength Pipe Sealant Product 581	[1]	C. HOT	TC

[1] Certified for a maximum use of 10 joints/liter.

Facility : Jilemnice, Czech Republic

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Sealants Loctite 55 Pipe Sealing Cord[1]	>= 1/4"	C. HOT	SLT
Loctite 55XL	>= 1/4"	C. HOT	SLT
Tangit UNI-LOCK	>= 1/4"	C. HOT	SLT
UNI-LOCK	>= 1/4"	C. HOT	SLT

[1] Only products bearing the NSF Mark are Certified.

Thread Compounds

Loctite 55 Pipe Sealing Cord[1]	>= 1/4"	C. HOT	TC
Loctite 55XL	>= 1/4"	C. HOT	SLT
Tangit UNI-LOCK	>= 1/4"	C. HOT	TC

[1] Only products bearing the NSF Mark are Certified.

Facility : Sabana Grande, Puerto Rico

Joining and Sealing Materials

Trade Designation	Size	Water Contact Temp	Water Contact Material
Adhesives			
LOCTITE® 263[1] [2] [3]	>= 1/2"	C. HOT	ADH
Loctite® 242 Threadlocker Adhesive[1] [2]	>= 1/2"	D. HOT	SLT
Loctite® 680 Retaining Compound[1] [4]	>= 1/2"	C. HOT	ADH

[1] Only products bearing the NSF Mark are Certified.

[2] Certified for a maximum use of 2 joints/liter.

[3] Certified for use without activators.

[4] Maximum use: 10 (1/2") joints per liter.

Sealants

Loctite® 290 Threadlocker Adhesive[1] [2]	>= 1/2"	D. HOT	SLT
Loctite® 565 PST® Pipe Sealant[1] [5]	[6]	C. HOT	TS
Loctite® PST® 561 Pipe Sealant Stick[1]	[7]	D. HOT	SLT
Sprinkler System Thread Sealant[1] [5]	[6]	C. HOT	TS
Sprinkler System Weld Sealant[1] [2]	>= 1/2"	D. HOT	TS

[1] Only products bearing the NSF Mark are Certified.

[2] Certified for a maximum use of 2 joints/liter.

[5] This product is Certified for use as a fitting and pipe sealant.

[6] Maximum use: 50 (1/2") joints per residence (4.5 joints per liter).

[7] Maximum of 5 joints per liter.

Thread Compounds

Hunting Interlock Seallube™ Tubular Thread Sealant - Field End	>= 1/2"	C. HOT	TC
Hunting Interlock Seallube™ Tubular Thread Sealant - Mill End	>= 1/2"	C. HOT	TC
Loctite® 480 Instant Adhesive[1]	>= 1/2"	C. HOT	SLT
Loctite® 518 Flange Sealant[1] [8]	>= 1/2"	C. HOT	SLT
Loctite® Threadlocker Adhesive 243[1] [8]	>= 1/2"	C. HOT	TS
Seallube HTM-1001	>= 1/2"	C. HOT	TC
Seallube LTF - 4444	>= 1/2"	C. HOT	TC
Stainless Steel PST® 567[1]	[9]	C. HOT	TC

[1] Only products bearing the NSF Mark are Certified.

[8] Maximum of 21 joints per residence (2 joints per liter).

[9] Certified for use as an anode thread sealant in water heater tanks with a maximum

surface area to volume ratio of 0.08 sq. in./L.

Number of matching Manufacturers is 1

Number of matching Products is 32

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